1. Attach the Baffles and Washboard
   1A. Insert 2 Metal Dowels(P) into the plastic plugs in Bottom Shell(D). Tighten with a Phillips Screwdriver.
   1B. Insert 2 Cam(s)(S) into the Washboard(I). Make sure arrows on Cam(s)(S) point toward the holes in the closest edge.
   1C. Position the Washboard(I) so the Metal Dowels(P) attached to Bottom Shell(D) enter holes as shown. Turn Cam(s)(S) with a Phillips Screwdriver until locked onto the Metal Dowels(P).
   1D. Attach 4 Wheel Casters(T) to Bottom Shell(D) using 16 Caster Screws(U). Tighten with a Phillips Screwdriver.
   1E. Secure 2 Baffles(J) to Upper Middle Shelf(E) using 4 Hex Head Screws(O). Tighten with the Hex Key Tool(Q).

2. Assemble the Bottom Divider Section
   2A. Insert 4 Metal Dowels(P) into the plastic plugs located in the Lower Dividers(G). Tighten with a Phillips Screwdriver.
   2B. Insert 4 Cam(s)(S) into a Lower Middle Shelf(F). Make sure the arrows on Cam(s)(S) point toward the holes in the closest edge.
   2C. Position the Lower Dividers(G) so the attached Metal Dowels(P) enter holes in the Lower Middle Shelf(F). Turn Cam(s)(S) with a Phillips Screwdriver until locked onto the Metal Dowels(P).
   2D. Insert 4 Metal Dowels(P) into the plastic plugs on 2 Lower Dividers(G). Tighten with a Phillips Screwdriver.
   2E. Insert 4 Cam(s)(S) into 2 Lower Middle Shelves(F). Make sure the arrows on Cam(s)(S) point toward the holes in the closest edge.
   2F. Position the 2 Lower Middle Shelves(F) so the attached Metal Dowels(P) enter holes as shown. Turn Cam(s)(S) with a Phillips Screwdriver until locked onto the Metal Dowels(P).

3. Assemble the Base
   3A. Attach the Base(D,E) to the Divider Section(F,G) using 4 Hex Head Screws(O). Tighten with the Hex Key Tool(Q).
   3B. Insert 4 Metal Dowels(P) into the plastic plugs located underneath the Upper Middle Shelf(E). Tighten with the Phillips Screwdriver.
   3C. Insert 4 Cam(s)(S) into the 2 Lower Dividers(G) as shown. Make sure the arrows on Cam(s)(S) point toward holes in the closest edge.
   3D. Position the Upper Middle Shelf(E) so the attached Metal Dowels(P) enter the holes in the top of the Lower Dividers(G) as shown. Turn Cam(s)(S) with a Phillips Screwdriver until locked onto the Metal Dowels(P).

4. Attach the Left Side Panel
   4A. Insert 3 Wooden Dowels(R) into Left Side Panel(A) as shown. Then, insert 2 Metal Dowels(P) into the plastic plugs in Left Side Panel(A). Tighten with a Phillips Screwdriver.
   4B. Insert 2 Cam(s)(S) into the Lower Middle Shelf(F). Make sure the arrows on Cam(s)(S) point toward holes in the closest edge.
   4C. Position the Left Side Panel(A) so the attached Wooden Dowels(R) and Metal Dowels(P) enter holes in the Base(F,J). Turn Cam(s)(S) with a Phillips Head Screwdriver until locked onto the Metal Dowels(P).
   4D. Secure the Left Side Panel to the Base(D,E) using 4 Round Head Screws(N). Tighten with the Hex Key Tool(Q).
5. Attach the Top and Middle Dividers

5A. Insert a Wooden Dowel(R) into Front Divider(K). Position Front Divider(K) so the attached Wooden Dowel(R) enters the hole in the Left Side Panel(A).

5B. Attach the Front Divider(K) to the Left Side Panel(A) using a Round Head Screw(N). Tighten with the Hex Key Tool(Q).

5C. Repeat Steps 5A and 5B to attach Middle Divider(M) as shown.

5D. Insert Top Shell(H) into the grooves between the Middle(M) and Top Dividers(L), until fully inserted into the slot.

6. Attach the Center Panel

6. Attach Center Panel(C) to the Left Side Panel(D) using 2 Round Head Screws. Tighten with the Hex Key Tool(Q).

7. Insert the Top Shelves

7. Insert the last Top Shelf(H) into the grooves between Center Panel(C) and Top Divider(L) until fully inserted into the slot.

8. Attach the Right Side Panel

8A. Insert 6 Wooden Dowels(R) into Right Side Panel(B). Insert 2 Metal Dowels(P) into plastic plugs in Right Side Panel(B). Tighten with a Phillips Screwdriver.

8B. Insert 2 Cams(S) into the Lower Middle Shelf(F). Make sure arrows on Cams(S) point toward holes in the closest edge.

8C. Position the Right Side Panel(B) so the attached Wooden(R) and Metal Dowels(P) enter holes in the unit as shown.

8D. Secure Right Side Panel(B) to the unit using 9 Round Head Screws(N). Tighten with the Hex Key Tool(Q).

9. You are done!

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**CAUTION:**
- Do not allow children to climb on shelves.
- Do not use as a ladder, seat or cart.

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**Care and Cleaning**

Clean wood with a damp cloth or sponge using warm water and mild soap. Wipe dry.

Do not place near heat, moisture or vaporizer as it may cause wood to warp and peel.

Check for loose or worn parts periodically, and tighten or replace as necessary.

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**Purchase Order Number:**

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**Version:** ELR-0738.AA.2010.01.01